



PN:5FI05A



Fitting Guide & Owners Manual

FIAT DUCATO

5-2020 on

SIDE STEPS

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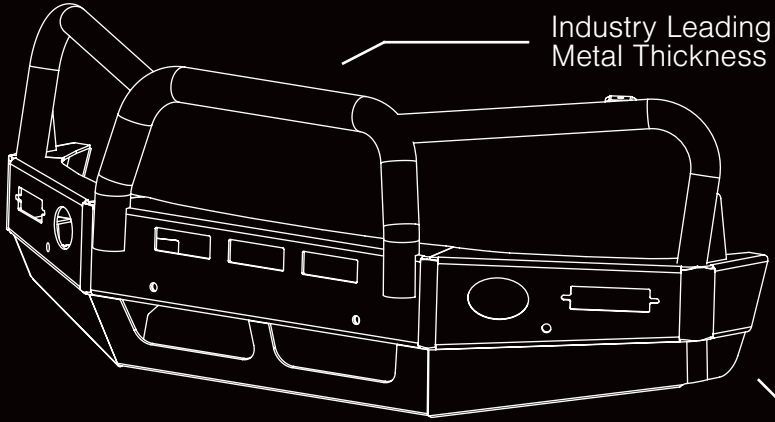
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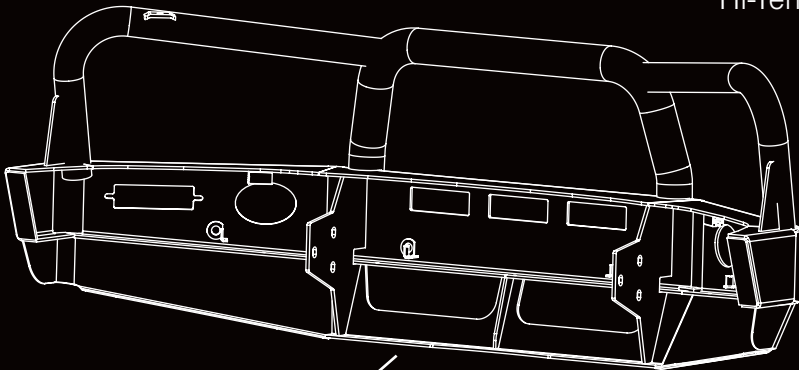
Notes

The Features of ECB



Industry Leading
Metal Thickness

6mm Thick
Hi-Tensile Alloy



Unmatched
Strength

Fully Welded
Construction

ECB's Benefits

Built to Perform - Not to a Price

ECB are proud to claim that their channels are not jigsaw puzzles that are bolted together, or even multiple sections welded together. Where any welding is required, it is done to the highest standards by qualified welders, not machines.

Anti-Corrosive Nature of Alloy

The composition of ECB's alloy has a very high resistance to corrosion. Rust not only looks unappealing but greatly reduces the strength of the metal. Rust can and will weaken the structural integrity of a steel bullbar effectively rendering it useless over time.

Australian Made

Established in 1971, we utilise decades of experience designing, engineering and building products in Australia to suit Australian conditions. We can ensure the best quality controls and help support the local economy and employ over 90 proud Australians.

Weight Saving Benefits

An ECB alloy bullbar is typically half the weight of a steel bullbar. Unnecessary suspension upgrades are not required. The reduced weight also contributes to increased fuel economy and less wear and tear on tyres, suspension and braking components.

Welds That Work

ECB uses only the strongest welds and welding techniques to ensure every product is as structurally sound as possible. MIG (Metal Inert Gas) welding techniques are employed ensuring the welds are as thick as the thickest section of alloy's being joined together.

Lifetime Warranty

ECB provide a lifetime warranty and consumer guarantee on all of our manufactured products. This guarantee highlights the confidence in our ability and provides complete peace of mind for your purchase for the lifetime you own your vehicle.

Product Care

Polished Products

Being a premium mirror polished finish, regular maintenance will be required to keep that iconic ECB shine. We recommend using our own brand of Aluminium Polish. This formula has been tried and tested and in our opinion is the world's best standard.

Directions: Apply a small quantity of Aluminium Polish to a clean soft cloth and rub the metal surface. The longer the rubbing the brighter the surface becomes. Wipe off Aluminium Polish with clean soft cloth. Also suitable for motorised buffing machines.

Note: There are more specific details on the polish bottle. Please read before use.

Powdercoated Products

Our powdercoated finishes are very low maintenance. Infact there is actually very little you will ever need to do for this product. Just clean it as you would your car and it will stay looking good as new.

ECB Aluminium Polish

When you're looking for that showroom finish look for your polished automotive products, you can depend on the no compromise quality of East Coast Bullbars Aluminium Polish. This specifically designed product is the best polish available and we guarantee that this \$#!+ works. Within our decades of manufacturing polished alloy products we have trialled a large range of different polishes on the market and believe without a doubt that nothing beats the finish quality of East Coast Bullbars Aluminium Polish.

East Coast Bullbars Aluminium Polish is excellent for use by hand and is ideal for polished bullbars, nudge bar and stainless steel products. This polish will clean, polish and protect your product from the elements whilst bringing your products back to that showroom finish look.



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Stage 1

- Park vehicle on a level surface. Apply parking brake.
- Unwrap ECB Side Steps.
- Ensure these instructions are left with the vehicle owner and/or operator.



Stage 2

- Remove mud-flap support bracket from bottom of sill by loosening two (2) 10mm head bolts (per side).
- Using a 4mm drill bit, drill out two (2) rivets from front side of mud-flap retaining bracket allowing it to hang after bracket has been removed. Retain front bracket plate for refitment.



Stage 3

- Remove cabin vent on driver side and blanking cap on passenger side for ease of fitment.
- Check inside the panels where components are being attached.



Fiat Ducato 2021

Stage 4

- Raise the step until it touches the underside of the sill. Check steps are level to the side of the vehicle.
- Position the step so there is an equal distance from the vehicle sill to the outside of the step.



Stage 5

- Once level, using the mounting plates as a guide, drill through the body.

Blow filings clear and treat all exposed metal with a rust inhibitor.



Stage 6

On one side of vehicle:

- On rear mount, attach using one (1) M10 x 1.5 x 40mm bolt and washer on wire with flat washer, spring washer and nut for bottom hole, and one (1) M10 x 1.5 x 40mm bolt, flat washer, spring washer and nut into top hole.
- Use two (2) M10 x 1.5 x 40 bolts, spring washers, flat washers and M10 x 1.5 nut and washers on wire to fasten front mount.



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Stage 7

- Repeat previous step for other side of the vehicle.



Stage 8

- Ensure the steps are level.
- Tighten all bolts.
- Refit cabin vent on driver side and blanking cap on passenger side.



Stage 9

- Fix mud-flaps to front of steps using two (2) self drilling screws and original plate previously removed.



Final Checks & Installation Kit

Ensure Number Plate is Clearly Visible

Note: When fitting/refitting the licence plate to the vehicle, ensure there is no obstruction to licence plate vision in accordance with local authorities. If required relocate licence plate to an alternate location.

Further VFPS Notes

1. Do not attach VFPS to the vehicle using anchorages not intended for this purpose (e.g. engine mounting bolts).
2. Do not use this product for any vehicle make or model, other than those specified by the VFPS manufacturer.
3. Do not remove the plaque or label from the VFPS.
4. Do not modify the structure of the VFPS in any way.
5. No accessory or fitment should project forward of the VFPS forward profile.
6. **Ensure these instructions are left with the vehicle owner and/or operator.**

Important Information

Periodically check bolts and nuts for correct tightness, especially if traveling on rough roads.

Installation Kit

1 - Left hand side step assembly	8 - M10 spring washers
1 - Right hand side step assembly	4 - M10 x 1.5 nuts and washer on 300mm wire
6 - M10 x 1.5 x 40mm bolts	4 - M10 x 1.5 plain nuts
2 - M10 x 1.5 x 40mm bolt and washer on 300mm wire	4 - 25mm self drilling screws
10 - M10 flat washers	

Finished Product



Warranty Registration

Contact Details

Name: _____

Address: _____

Product: _____

Email: _____

Phone: _____

Work Order Number: _____

You can find this on the silver label
of your ECB product.

By submitting this registration you automatically subscribe to ECB's mail outs.
You can unsubscribe at any time.

Register Online

For online registration please go online to www.ecb.com.au/warranty-registration
If you have any questions please contact our national office on 1800 069 145 or
www.ecb.com.au.

Or Post To:

PO Box 122, Margate, QLD 4019

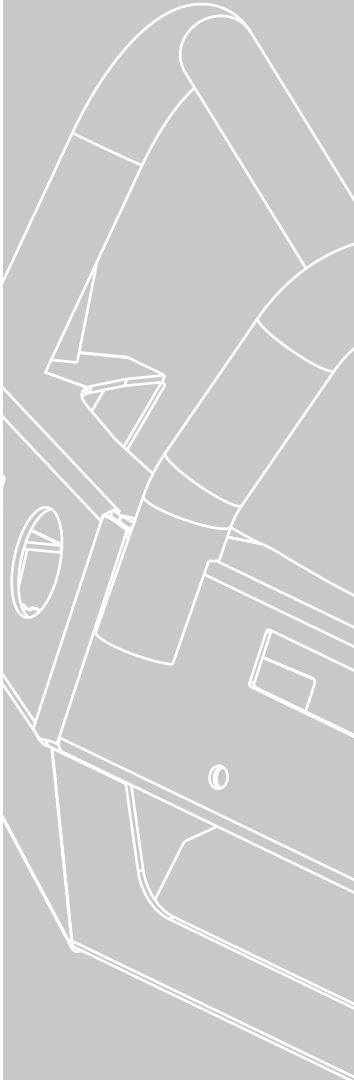


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**Please post to: PO Box 122,
Margate QLD 4019**

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